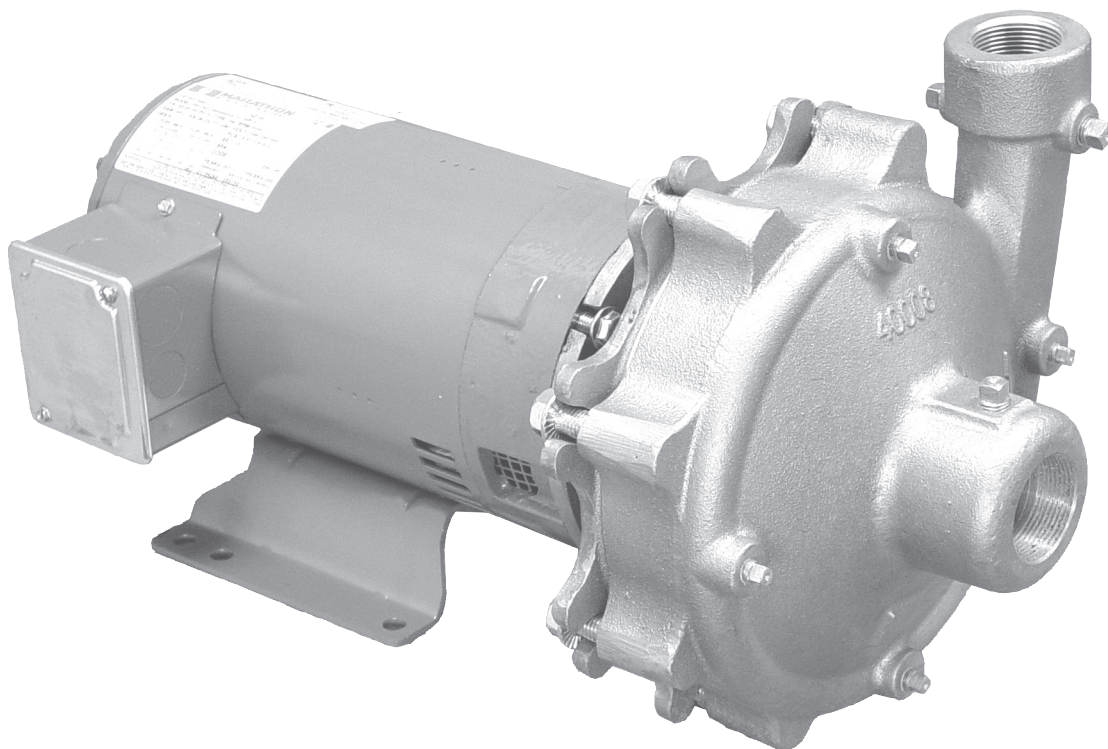


D71 SERIES

Pump Manual

HORIZONTAL CLOSE COUPLED



MTH PUMPS

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UNIT INSPECTION

Inspect the unit for damage. Report any damage to freight carrier immediately. Check motor nameplate to make sure voltage and phase match the available power supply.

INSTALLATION

Locate the pump as close to the liquid source as possible. Protect the pump from freezing. The pump should be located at a low point to keep the impeller submerged at all times. Always leave room around the pump for servicing and ventilation. Units may be installed horizontally, inclined, or vertically. All piping should be independently supported and never forced into fitting, this will cause undue stress and could cause binding within the pump.

SUCTION PIPING

Always use pipe that is the same size or one size larger than the suction size of the pump. NEVER use pipe smaller than the pump suction size. The D71DE has a 1 1/2" NPT suction and we recommend a section of pipe 22 1/2" inches long as the lead suction pipe. See Typical Piping Diagram figure 1-1. This allows for a smooth even entry of liquid into the impeller. We also suggest installing a gate valve and a union so the pump can easily be isolated for servicing.

CAUTION -Never use the suction isolation valve to throttle the pump.

Make sure all joints are tight. Avoid air pockets. If an eccentric pipe reducer is used, make sure it is installed straight side up. Air in the suction line can cause the pump to cavitate. Always make sure suction pipe and fittings are independently

supported. NEVER use the pump to act as pipe support, this could make the pump bind or break.

DISCHARGE PIPING

Always use pipe that is the same size or one size larger than the discharge size of the pump. If you use pipe smaller than the 1 1/4" NPT discharge on the D71DE, the pumping capacity will be diminished. We recommend a section of pipe 18 3/4" inches long as the lead pipe out of the pump discharge. A check valve, gate valve and a union should also be installed in the discharge line for pump throttling and servicing. See Typical Piping Diagram figure 1-1. Make sure the discharge line is well supported. NEVER use the pump as pipe support.

ELECTRICAL CONSIDERATIONS

Electrical supply must be a separate branch circuit with fuses or circuit breakers. Install a disconnect switch as close to the pump as possible. Wire in accordance with the National Electric Code and local codes where applicable.

CAUTION -Always disconnect electrical power when handling the pump or controls.

Motors must be wired for proper voltage. Motor wiring diagram is on the motor nameplate. Single-phase motors are usually furnished as dual voltage 115/230/1/60. Three phase motors are usually furnished as tri voltage 208/230/460/3/60. All three phase motors require a magnetic motor starter and thermal overload protection. Single-phase motors up to and including 1 horsepower have built in thermal protection. Check motor nameplate to confirm overload protection is built in. All single-phase motors above 1 HP require magnetic starters and thermal overload protectors. Always limit your wire size so the maximum voltage is no more than 10% of motor nameplate voltage at the motor leads. If this voltage drop is exceeded, motor and pump life will be greatly diminished.

MOTOR ROTATION

The correct motor rotation (when viewed from the motor end of the pump) is clockwise. Pop cap off the back of the motor; the motor shaft is now exposed for viewing. Switch the power on and off quickly and observe the motor shaft. If the rotation is counterclockwise change any two motor leads on a three-phase motor. Single-phase motors are nonreversible.

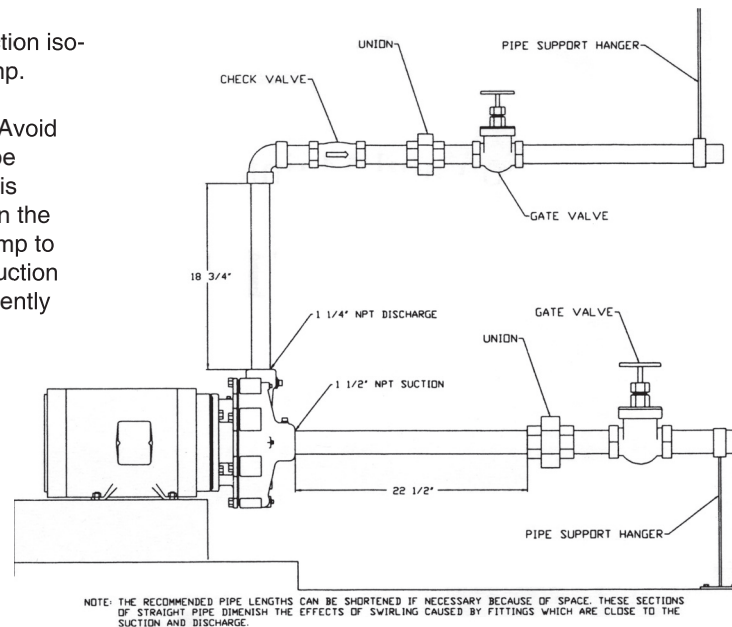


Figure 1-1

PUMP STARTUP

Make sure the suction gate valve is wide open; when the pump is in operation this valve should never be throttled. Open the discharge gate valve about 1/2 open. This will prime the pump and force air out. **NEVER** run the pump dry. Rotating parts will eventually seize and mechanical seal damage may occur. **NEVER** run the pump at shutoff conditions. Energy from the motor is imparted to the liquid which is converted to heat. The liquid may flash to vapor causing the pump to burst.

Once the pump is started and running adjust the discharge gate valve to your desired pressure. Make sure there are no leaks in pump connections and piping. Check your motor amps to make sure the motor is running within its rated capacity. The pump should be running smooth with no vibration or excessive noise.

MAINTENANCE

The bearings in the close-coupled motor are sealed and permanently greased. No other greasing is required. Periodic 6-month checks of the unit should be made to make sure the unit runs smoothly at its desired performance. If possible keep a log of the suction pressure, discharge pressure and motor amps. Over a period of time this information can tell you if the pump parts are starting to wear. If a problem arises check the troubleshooting section for guidance. If the problem cannot be rectified call your local distributor or the factory.

PUMP DISASSEMBLY

1. Shut disconnect off. Always make sure the power to the pump is off.
2. Close suction and discharge gate valves.
3. Drain the pump by removing the top and bottom 1/8 NPT plugs on the casing
4. Remove the motor hold down bolts.
5. Remove the four bolts that hold the adapter to the casing.
6. Slide back pull out assembly out of casing, it may be necessary to pry them apart.

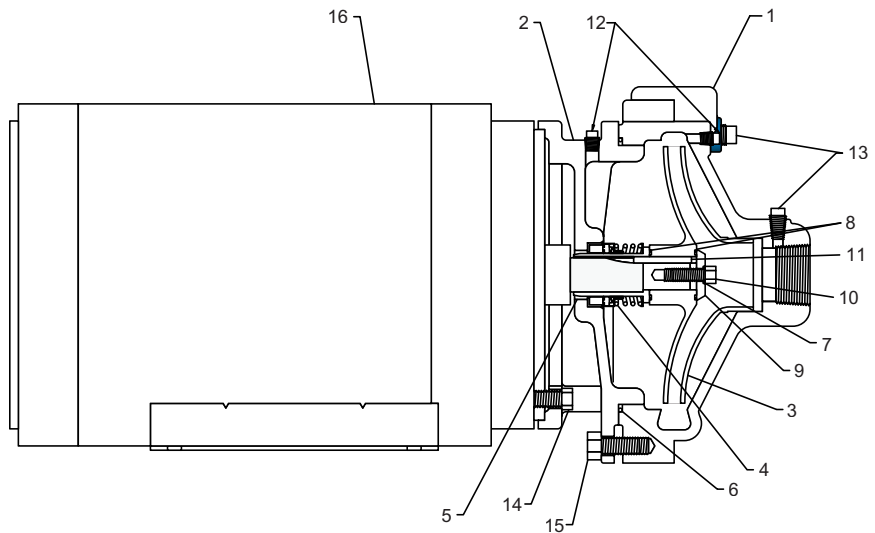
7. Remove the casing o-ring and set it aside. Inspect it to make sure it's not cut. Clean the o-ring groove on the casing.
8. Remove the impeller cap screw.
9. The back of the motor will have a small cap on it, pry it off. This reveals the end of the motor shaft which has a screwdriver slot or flats on it.
10. Remove the impeller. Use a screwdriver or a wrench to hold the exposed motor shaft. Carefully grab the impeller (be careful not to cut yourself on any sharp edges) and turn it counterclockwise. It may be very hard to get the impeller free.

11. Remove the mechanical seal rotating elements.

12. Remove the four bolts holding the adapter to the motor. The adapter, which still has the stationary members of the seal in it, will now pull off the motor.

13. Remove the stationary member of the seal and clean all the parts. Be very careful not to scratch the seal face, this will cause the seal to leak.

14. To reassemble follow the directions in reverse.



D71DE Bronze Fitted

1	CASING A712	CLASS 30 CAST IRON	40008	1	
		BRASS	40009		
2	ADAPTER A7 143-184JM	CLASS 30 CAST IRON	40010	1	
			ADAPTER A7 213-215JM		40011
			ADAPTER A7 143-184JM		40012
			ADAPTER A7 213-215JM		40013
3	IMPELLER A712 143-215JM	BRASS	30004	1	
4	MECHANICAL SEAL 143-215JM	BUNA-N	S-103	1	
		EPT	S-104		
		VITON	S-105		
5	SLEEVE 143-215JM	BRASS	10000	1	
6	O-RING CASING	BUNA-N	S-148	1	
		EPT	S-149		
		VITON	S-150		
7	O-RING WASHER 143-215JM	BUNA-N	S-141	1	
		EPT	S-142		
		VITON	S-143		
		BUNA-N	S-135		
8	O-RING IMPELLER 143-215JM	EPT	S-136	2	
		VITON	S-137		
		BRASS	10002		
9	IMPELLER WASHER 143-215JM	BRASS	10002	1	
10	IMPELLER CAP SCREW 143-215JM	3/8-16 X 1 BRASS	75020	1	
11	KEY 143-215JM	STAINLESS STEEL	10004	1	
12	PIPE PLUG	1/8 NPT BRASS	69845	5	
13	PIPE PLUG	1/4 NPT BRASS	68585	2	
14	CAP SCREW 143-184JM	3/8-16 X 1 STEEL	19931	4	
	CAP SCREW 213-215JM	1/2-13 X 1 STEEL	19957		
15	CAP SCREW	1/2-13 X 1 STEEL	19957	8	
16	MOTOR	---	---	1	

TROUBLESHOOTING

A.) PUMP WILL NOT RUN

- 1.) Circuit breaker is open
- 2.) Thermal overload has tripped
- 3.) Improper voltage supplied to the motor
- 4.) Wiring connections are loose
- 5.) Blown fuse
- 6.) Pump controls in off position
- 7.) Motor wired improperly
- 8.) Motor is defective

B.) GPM CAPACITY IS LOW

- 1.) Pump is not throttled correctly
- 2.) Pump is running backwards
- 3.) Pump has lost its prime
- 4.) The impeller was sized wrong -the diameter is too small
- 5.) Impeller is worn -clearance opened up
- 6.) Air or gas in the liquid 7.) NPSHA is too low
- 8.) Piping is undersized
- 9.) The impeller has a vane or vanes plugged with debris
- 10.) A strainer is partially plugged
- 11.) Pump is undersized for the system
- 12.) Phase loss -one leg of a 3-phase motor went out

C.) EXCESSIVE NOISE/VIBRATION

- 1.) Rotating parts are binding
- 2.) Pump is cavitating
- 3.) Defective motor
- 4.) Pump is running backwards
- 5.) Air or gas in system
- 6.) Impeller is plugged with debris
- 7.) Pump or piping is loose
- 8.) Pump is not throttled correctly - running wide open



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